

In the Claims

1. **(Currently Amended)** A method for packaging rolls of paper-based web material ~~such as rolls of paper~~, the method comprising the steps of:

providing a wrapping dispensing system for dispensing wrapping onto a roll of web material, said wrapper dispensing system comprising a wrapper dispensing station and a wrapper dispensing means,

supporting the roll of web material on a roll rotation station,

rotating said roll rotation station horizontally with said roll of web material supported thereon, said wrapper dispensing system remaining stationary related to said rotated supported roll,

dispensing wrapping onto the rotating supported roll from said wrapper dispensing system via said wrapper dispensing means so that a first wrapping is wound so as to form on said rotating supported roll,

moving roll rotation station stepwise laterally in the axial direction of the rotating supported roll relative to the wrapper dispensing system after dispensing said first wrapping, and

dispensing wrapping onto the rotating supported roll from said wrapper dispensing station via said dispensing means after the moving step so that a second ~~and optionally~~ or third wrapping is wound so as to form on said rotating supported roll, said second ~~and optionally~~ or third wrapping being formed to overlap said first ~~and optionally~~ or second wrapping in a stagewise manner.

2. **(Currently Amended)** A method according to claim 1, wherein said first ~~and/or~~ second ~~and/or optionally~~ third wrapping is wound in a slightly helical manner onto the rotated supported roll.

3. **(Cancelled)**

4. **(Currently Amended)** A method for packaging rolls of paper-based web material ~~such as rolls of paper~~, the method comprising the steps of:

providing a wrapping dispensing system for dispensing wrapping onto a roll of web material, said wrapper dispensing system comprising a wrapper dispensing station and a wrapper dispensing means,

supporting the roll of web material on a roll rotation station,

rotating said roll rotation station horizontally with said roll of web material supported thereon, said wrapper dispensing system remaining stationary related to said rotated supported roll,

dispensing wrapping onto the rotating supported roll from said wrapper dispensing system via said wrapper dispensing means so that a first wrapping is wound so as to form on said rotating supported roll,

winding said first or second or third wrapping in a slightly helical manner onto the rotated supported roll wherein the slightly helical manner is performed by the slight movement of the roll rotation station laterally relative the wrapper dispensing system during said winding; and

dispensing wrapping onto the rotating supported roll from said wrapper dispensing station via said dispensing means after the moving step so that a second ~~and optionally~~ or third wrapping is wound so as to form on said rotating supported roll, said second ~~and optionally~~ or third wrapping being formed to overlap said first ~~and optionally~~ or second wrapping in a stagewise manner.

5. **(Previously Presented)** A method according to claim 4, wherein the wrapping is aligned in a slightly helical position in regard to the roll rotation station.

6.-30. **(Cancelled)**